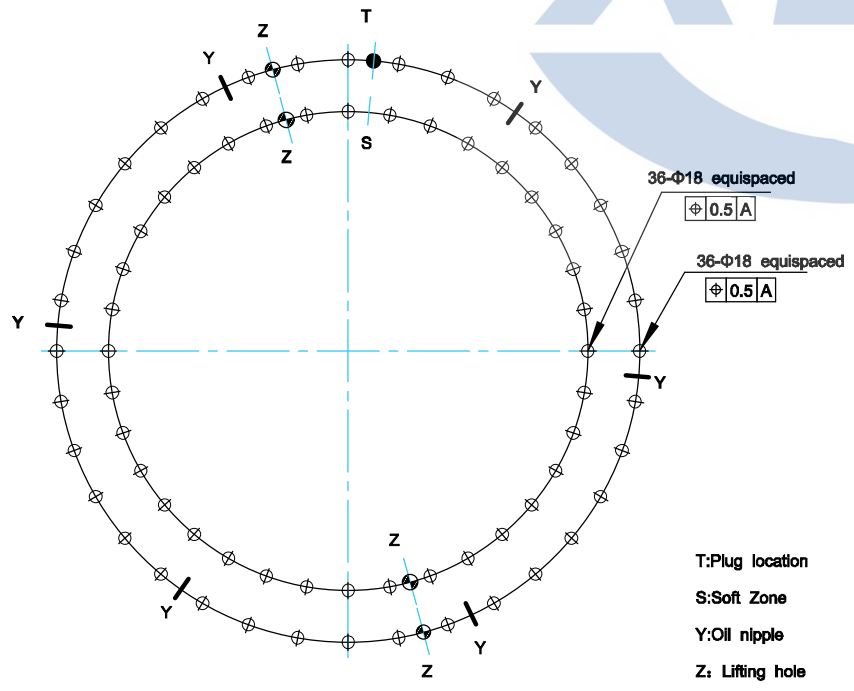
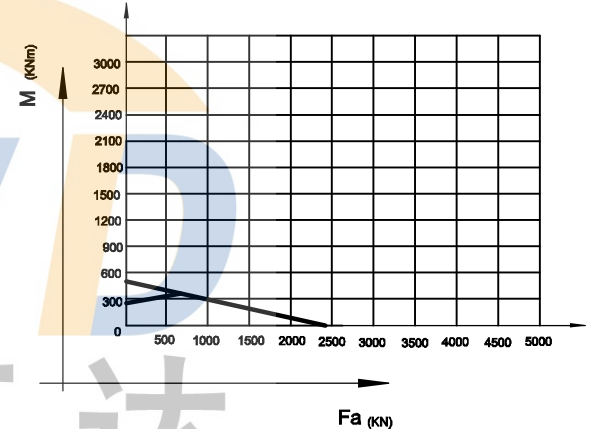


Module	m	8
Teeth no.	z	100
Teeth pressure angle	α	20°
Modification coefficients	x	0
Reduction coefficients	km	1
Precision(GB10095-88)		10
Average base tangent length and deviation	W	282.8 ^{+0.48} / _{-0.31}
Spanned tooth count.	k	12
Base tangent length change tolerances	Fw	0.125



- Note:
- Undeclared chamfer 1.5×45°
Edges chamfer
 - Raceway of inner & outer ring induction hardened.
hardness:55~62HRC
Depth≥3mm
 - Axial & radial clearance:0.06~0.30mm
 - Inner & outer ring quenched & tempered,
hardness:207~262HB

T: Plug location
S: Soft Zone
Y: Oil nipple
Z: Lifting hole

08	HG/T2811	Seals	NBRI-3	W17	2	
07	GB117-76	Pin	CN45	Φ10	2	
06		Plug	CN45	Φ27	2	
05	JB/T7940.7	Oil nipple	Component	M8×1	2×6	
04	GB/T699	Inner ring	50Mn		1	
03	GB/T308-2002	Roller	GCr15	22.225	214±1	
02	HG/T2349	Spacer	PA1010	D22	214±1	
01	GB/T699	Outer ring	50Mn		1	
No.	Standard	Component	Material	Model	Qty	Remark

		Model	WD-073.22.0916	Drawing		Weight	194kg
		Name	Slewing bearing	Qty.		Scale	
		Material	50Mn		Total 1 page	The 1st page	
Design	Standard	徐州万达回转支承有限公司 XUZHOU WANDA SLEWING BEARING CO., LTD Tel: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com					
Check							
Process	Approve						
Date							